



















STEP1 (2)

Install Frame



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STEP 1 END













STEP 2 (1) Install Z Axis











STEP 2 (2) Install Z Axis



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STEP 2 (3) Install Z Axis









Motor Direction: Terminal (white part) faces outward



12345

(1)(2)(3)(4)





STEP 2 (4) Install Z Axis



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STEP 3 (1) Install Φ 5 Axis







STEP 3 (1) Install Φ 5 Axis





STEP $3 \quad \dots \quad (2)$ Install $\Phi 5$ Axis









STEP 3 (3) Install Motor



























 $STEP 4 \quad \dots \quad (1)$ Install Slide Block (A)





 $STEP 4 \quad \dots \quad (1)$ Install Slide Block (A)















STEP 4 (3) Install Slide Block (C)







STEP 4 (3)Install Slide Block (C)



According to the length of the spring,which shows above pic, please check Type 1 or Type 2.

















STEP 5 \cdots (1) Install X.Y. Axis









STEP 5 (1) Install X.Y. Axis









STEP 6 (1) Install Belt



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①Loosen the screws on the timing wheel B, pull the belt back and forth to drive two simultaneous wheels.

②Make sure the A and B synchronizing wheels are in a parallel position.

③Tighten the screw fixed position of the timing wheel B.







STEP 6 (3) Install Belt

Adjust the belt so that both sync wheels can turn.













7 STEP 7 Install Limit Switch Contact Parts









(1)



Install Limit Switch Contact Parts

STEP $7 \dots (1)$



Z axis back to the starting point of the trip. Figure 2 is the correct.











Direction of Installation Same as pic

Install Limit Switch Contact Parts

STEP $7 \dots (2)$

X axis back to the starting point of the trip. Figure 2 is the correct.















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STEP 8 (1) Install Power Supply





STEP 8 (2) Install Touch Screen









Direction of Installation Same as pic



- STEP 8 Flat Cable W0007





Direction of Installation Same as pic



Make sure the metal side of the Flat Cable contact circuit. The installation direction is the same as the picture.







- STEP 8 (3) Install Cap Type Module



STEP 8 (4) Install Mainboard

STEP 8 (4) Install Mainboard

Direction of Installation Same as pic

STEP 8 (4) Install Mainboard

Direction of Installation Same as pic

STEP 9 (1)(2) Debugging Printer

1. Confirm the system information

2. Set the printer type, is XYZ

STEP 9 (3) Debugging Printer

3. Test the Connection

 \star Please refer to the below: 1/2/3

Default value, or you can modify according to your own situation.

①. Maximum Distance

STEP 9 (3) Debugging Printer

③ Limit Switch

 $\mathbf{STEP9} \quad \cdots \quad (\mathbf{3})$

Debugging Printer

END

STEP 9

A. Limit Switch Set Origin Position

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10 STEP **1**0

Install Automatic Leveling Module

STEP10..... (1)

Install Automatic Leveling Module

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This is a debugging component which is must be unloaded when you start printing.

Install Automatic Leveling Module

Adjust the print platform balance

I. Leveling

▶ <u></u>	Levelte List petite	levelne tilte b	Leveline formu point	Please click and when the Z axis moving,	Move the Z axis height reaches the highest point, at a distance of	Adjust Height Of Platform	
Leveling	Ecculo automitic leveling	is Z-ads Tust	√] ∞∞	distance between nozzle to print	Adjust the screws on the hot bed to ensure that the printing	F	

${\rm II}$. Auto Leveling

Set parameters and start the automatic leveling. Reach to the height with the perfect smooth.

11 STEP11 Install Print Material Detection

Install Print Material Detection

Direction of Installation Same as pic

Fixed Glass

Printing Material Support

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- STEP 12 3D Printer Print

STEP 12 END

This is Recommended Values. You can modify according to your own situation.

Attention to the data setting on slicing software.